

LNP* Lubricomp* Compound WFL369

Europe-Africa-Middle East:
COMMERCIAL

LNP* LUBRICOMP* WFL369 is a compound based on Polybutylene Terephthalate resin containing Glass Fiber, PTFE. Added features include: Flame Retardant, Internally Lubricated.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL			
	Value	Unit	Standard
Tensile Stress, break, 5 mm/min	96	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.4	%	ISO 527
Tensile Modulus, 1 mm/min	11000	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	124	MPa	ISO 178
Flexural Modulus, 2 mm/min	8500	MPa	ISO 178
IMPACT			
	Value	Unit	Standard
Izod Impact, unnotched 80*10*4 +23°C	20	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m ²	ISO 180/1A
THERMAL			
	Value	Unit	Standard
CTE, 23°C to 60°C, flow	2.9E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	8.2E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	202	°C	ISO 75/Af
PHYSICAL			
	Value	Unit	Standard
Mold Shrinkage, flow	0.2	%	SABIC Method
Density	1.79	g/cm ³	ISO 1183
FLAME CHARACTERISTICS			
	Value	Unit	Standard
UL Recognized, 94V-0 Flame Class Rating (3)	1.5	mm	UL 94

Source GMD, last updated:12/06/2007

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05	%
Melt Temperature	245 - 260	°C
Front - Zone 3 Temperature	250 - 260	°C
Middle - Zone 2 Temperature	245 - 255	°C
Rear - Zone 1 Temperature	230 - 245	°C
Mold Temperature	80 - 100	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:12/06/2007

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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